



PCD:

PCD and CONSTANT PITCH are only operational in incremental mode.



Press the NO button and the alpha numeric display will read CONSTANT PITCH



Press the E button and the alpha numeric display will read ENTER AXIS



Press the relevant axis button (X,Y or Z).The alphanumeric display will change to ENTER POSITION.  
Enter the required size with the keyboard and press E to enter.The size will be loaded into the axis display.  
Traverse the axis until the axis display read's zero.Press E to reload the value.  
If the axis display did not show zero the displayed size will be added or subtracted from the reloaded value to increase accuracy.