

OPERATING INSTRUCTIONS FOR DIGIREAD S8002 PRESSBRAKE COUNTER Page 2

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Select TOOL



Press MODE and the X axis display will read "Tool no ".The keyboard display will display the currently selected tool.To accept the tool press E otherwise press C to change the tool number.Enter the new number on the keyboard (0-9) and press E to accept.If a number greater then 9 is entered the keyboard display resets to zero until a valid tool number is entered.

Enter sheet thickness :



Press MODE then the NO key and the X axis display will read " SHEEt tH ".The keyboard display will show the currently selected sheet thickness.Press E to leave the size unchanged. Press C to change the size and enter a new size on the keyboard.Press E to accept the new size.The sheet thickness is stored in memory and is available after switch off.

The currently selected TOOL and the currently selected sheet thickness are always displayed on the keyboard display unless sizes are edited.

The keyboard display will show the following. " t.1 tH 2.0 " which represents Tool number 1 and sheet

Enter Tool data :



Press MODE then press the NO key twice and the X axis display will read " toolProG ".Press E to enter the tool programming mode.The X axis will read " tool no. ".The keyboard display will show the currently selected tool number.

Press E to leave the tool number unchanged.Press C to change the tool number.Press E to enter the new tool number.

The X axis display will read "TOP tool ".The keyboard display will show the stored Top tool value.Press E to leave the value unchanged.Press C to clear the value and enter a new value on the keyboard.Press E to store the new value.

The X axis display will read " bot. tool ".The keyboard display will show the stored bottom tool value.Press E to leave the value unchanged.Press C to clear the value and enter a new value on the keyboard.Press E to store the new value.

The X axis display will read " U SIZE ".The Keyboard display will show the stored Vee size value.Press E to leave the value unchanged.Press C to clear the value and enter a new value on the keyboard.Press E to store the new value.

The X axis display will read " U dEPtH ".The keyboard display will show the stored Vee depth value.Press E to leave the value unchanged.Press C to clear the value and enter a new value on the keyboard.Press E to store the new value.

